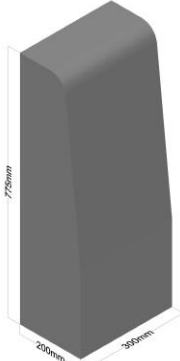


Technical Specifications for Vacuum Wet Pressed Median Kerbstones in Half Batter (HB) Profile

Product Description

Supply of **Half Batter Profile Median Kerbstones** of VYARA make, as per the below profile drawing, manufactured on Vacuum Wet Press Machine with hydraulic pressing of wet concrete mixture to a minimum of 400 tons with simultaneous vacuuming, using ECO filters with pimple finish.

Profile- Median (HB)	Length (mm)	Width (mm)	Thickness mm)
	300	775	200/150

Technical Parameters

Sr.	Parameters	Minimum Requirements	
1.	Tolerance in Size (Length & Height)	±1.5 mm	
2.	Tolerance in Thickness	±4 mm	
3.	Water Absorption	Average not over 6%	
4.	Permissible Deviations of Flatness and Straightness (for faces described as flat and edges described as straight)	Length of gauge	Permissible deviation
		300 mm	±1.5 mm
		400 mm	±2.0 mm
		500 mm	±2.5 mm
		800 mm	±4.0 mm
5.	Average Bending Characteristic	4.0 MPa	
6.	Minimum Bending Strength	3.5 MPa	
7.	Visual	The face of the kerbstone shall not exhibit defects such as cracking or flaking	

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Manufacturing & Quality Assurance

Manufacturing Process:

The kerbstone must be manufactured on Vacuum Wet Press Machine with hydraulic pressing of wet concrete mixture to a minimum of 400 tons with simultaneous vacuuming, using ECO filters with pimple finish and with vendor brand name embossed on backside of each kerbstone.

Quality Certifications:

- The manufacturer must be ISO 9001:2015 certified or have equivalent quality management systems in place to ensure quality product.
- Test reports should be accompanied along with the materials as required by EIC

Sustainability Requirements:

The product must meet the sustainability criteria and should be certified as a green product (GreenPro) by CII.

Testing Facilities:

The manufacturer must have an in-house laboratory equipped to perform these tests:
Water Absorption | Bending Strength | Dimensional Accuracy