

# Technical Specifications for Vacuum Wet Pressed Kerbstones in Splay (SP) Profile

# **Product Description**

Supply of Splay Profile Kerbstones of VYARA make, as per the below profile drawing, manufactured on Vacuum Wet Press Machine with hydraulic pressing of wet concrete mixture to a minimum of 400 tons with simultaneous vacuuming, using ECO filters with pimple finish. Brand name of the vendor should be embossed on the back side of every piece.

Profile- Splay (SP)	Length (mm)	Height (mm)	Thickness (mm)
The New York	600	450	150/125
Non Non	600	375	150/125
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# **Technical Parameters**

Sr.	Parameters	Minimum Requirements		
1.	Tolerance in Size	±1.5 mm		
	(Length & Height)			
2.	Tolerance in Thickness	±4 mm		
3.	Water Absorption	Average not over 6%		
4.	Permissible Deviations of	Length of gauge	Permissible deviation	
Fla	Flatness and Straightness (for faces described as flat and edges described as straight)	300 mm	±1.5 mm	
		400 mm	±2.0 mm	
		500 mm	±2.5 mm	
		800 mm	±4.0 mm	
5.	Average Bending Characteristic	4.5 MPa		
6.	Minimum Bending Strength	4.0 MPa		
7.	Visual	The face of the kerbstone shall not exhibit		
		defects such as crac	efects such as cracking or flaking	

## Manufacturing & Quality Assurance

#### Manufacturing Process:

The kerbstone must be manufactured on Vacuum Wet Press Machine with hydraulic pressing of wet concrete mixture to a minimum of 400 tons with simultaneous vacuuming, using ECO filters with pimple finish and with vendor brand name embossed on backside of each kerbstone.

#### **Quality Certifications:**

- The manufacturer must be ISO 9001:2015 certified or have equivalent quality management systems in place to ensure quality product.
- Test reports should be accompanied along with the materials as required by EIC

#### Sustainability Requirements:

The product must meet the sustainability criteria and should be certified as a green product (GreenPro) by CII.

## Testing Facilities:

The manufacturer must have an in-house laboratory equipped to perform these tests: Water Absorption | Bending Strength | Dimensional Accuracy