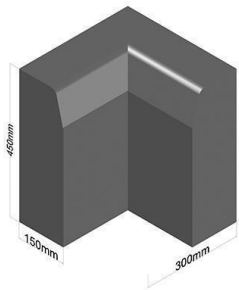
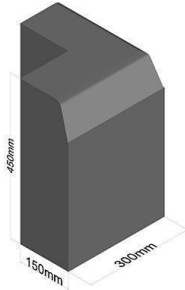
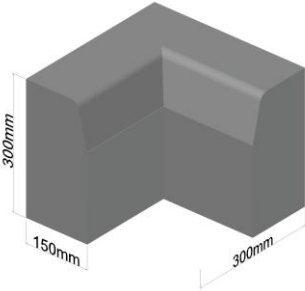
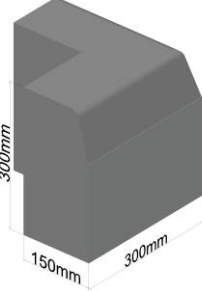


Technical Specifications for Wet Cast Angle Kerbstones

Product Description

Supply of Angle Kerbstones in Half Batter (HB) profile in internal or external orientation of VYARA make, as per the below profile drawing.

Profile - HB Internal	Profile - HB External	Length (mm)	Height (mm)	Thickness (mm)
		300	450	150/125
		300	300	150/125

Technical Parameters

Sr.	Parameters	Minimum Requirements	
1.	Tolerance in Size (Length & Height)	±3 mm	
2.	Tolerance in Thickness	±4 mm	
3.	Permissible Deviations of Flatness and Straightness (for faces described as flat and edges described as straight)	Length of gauge	Permissible deviation
		300 mm	±1.5 mm
		400 mm	±2.0 mm
		500 mm	±2.5 mm
4.	Visual	800 mm	±4.0 mm
		The face of the kerbstone shall not exhibit defects such as cracking or flaking	

Manufacturing & Quality AssuranceManufacturing Process:

The kerbstone must be wet casted in elastomeric rubber moulds.

Quality Certifications:

The manufacturer must be ISO 9001:2015 certified or have equivalent quality management systems in place to ensure quality product.

Sustainability Requirements:

The product must meet the sustainability criteria and should be certified as a green product (GreenPro) by CII.

Testing Facilities:

The manufacturer must have an in-house laboratory equipped to perform these tests:

Water Absorption | Bending Strength | Dimensional Accuracy

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