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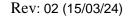


Specifications for Vacuum Wet Pressed Offlet Kerbstones

Supply of EN type **Offlet Kerbstones (Half Batter Profile)** of VYARA make as per the below profile drawing, manufactured on Vacuum Wet Press Machine with hydraulic pressing of wet concrete mixture to a minimum of 400 tons with simultaneous vacuuming, using ECO filters with pimple finish.

Profile- Offlet Half Batter (HB)	Length (mm)	Width (mm)	Thickness (mm)
125 man da 14 mm musaar	1000	300	150
122 may 2 ma	1000	300	125
125 mm da 14 mm unexter 100mm to the time	1000	300	100

Sr.	Parameters	Minimum Requirements
1.	Percentage Water Absorption	Not over 6%
2.	Tolerance in size (length + breadth)	±1.5mm
3.	Tolerance in Thickness of block	± 4mm





- The face of the kerb shall not exhibit defects such as cracking or flaking when examined.
- For faces described as flat and edges described as straight, the permissible deviations on flatness and straightness are given in Table 1

Table 1- Permissible deviations of flatness and straightness

Length of gauge	Permissible deviation of flatness and	
	straightness	
mm	Mm	
300	±1.5	
400	±2.0	
500	±2.5	
800	±4.0	

- The manufacturing company must be an ISO 9001 certified Company or should have equivalent quality management systems in place to ensure quality product.
- The Kerbstone must meet the sustainability criteria and should be certified as a green product by CII.
- The Kerbstone material must be tested at the manufacturer's laboratory before dispatch for: Water absorption, and dimensional accuracy. Internal test report needed with every supply.

Testing to be carried out in accordance with EN 1340