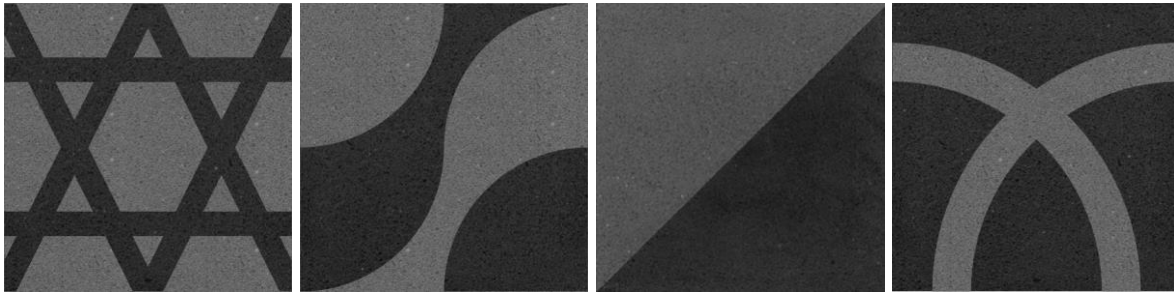


Specifications for Cement Concrete Etch Blasted Tiles of size (Sizes 300x300x29mm)

Supply of High Strength and high wear resistant Cement Concrete Etch Blasted Tiles with

- two different finish surface- Polished and Shotblasted on the face of the tile to form a pattern
- wear resistant aggregates color coordinated aggregates in face mix.
- design as specified by the architect
- Colours specified by the architects, using UV resistant color pigments from Lanxess.
- (optional- Recommended) Two Coats of Acrylic Lacquer coating



Some of the etchblasted designs

Sr.	Parameters	Minimum Requirements(Testing as per IS 13801:1993)
1.	Percentage Water Absorption	Not over 6%
2.	Wet transverse strength	Not less than 4.5N/mm ²
3.	Average wear in Thickness- Abrasion	Average wear not more than 2mm
4.	Tolerance in Size (length + breadth)	± 1mm
5.	Thickness of wearing layer	Not less than 8mm
6.	Variation in Thickness of tiles	Variation not to exceed 3mm
7.	Flatness of tile surface	Concavity / convexity not to exceed 1mm
8.	Colours	UV Light resistant fast colours from Lanxess only to be used

- The manufacturing company must be an ISO 9001:2015 certified Company or should have equivalent quality management systems in place to ensure quality product.
- The Tiles must meet the sustainability criteria and should be certified as a green product by CII.
- The tiles must confirm to IS 1237:1980.

- The Tiles must be manufactured on automatic machines with mechanical vibration and rubberized moulds.
- The Tiles must be ground on Linear Grinding Machine.
- The Tiles will be made using wear resistant materials in the face mix as specified by the architects.
- The Tiles must be cured in a controlled environment to ensure efflorescence free material.
- The manufacturer must have in house testing laboratory to carry out all testing including Compressive strength testing, Water absorption, abrasion resistance etc.